

Buyer's Obligations to Cooperate



The successful completion of customer orders requires the cooperation of the buyer during the technical clarification. To the extent relevant and applicable to the relevant order, Buyer must provide FOERSTER with the technical information listed below in a timely manner to enable timely performance.

If FOERSTER does not have this information in good time, it may no longer be possible to deliver and provide services on time. We reserve the right to no longer be bound by the agreed deadlines and the associated legal consequences in all cases in which the technical information required for implementation is provided late by the buyer despite a first reminder.

Information for testing instruments (no later than 2 weeks after placing the order)

- Dimension of test material (min/max)
- Length of test pieces (min/max)
- Operation side (with respect to the material transport direction)
- Operator station internal or external (integrated touch screen or desktop monitor)
- Control unit power cabinet (in combination with testing section by default external)
- Cooling system (fans, cooling device, roof mounted or rear mounted)
- Necessity of single core labeling
- MAGNATEST yes / no or preparation for later upgrade
Interface definition - communication via PROFINET, PROFIBUS or WAGO module (hard-wired)

Information for testing sections (no later than 2 weeks after placing the order)

- Operation side (with respect to the material transport direction)
- Roller geometry of the infeed/outfeed roller table (angle e.g. 90°, 120°)
- Center height from the floor depending on the material dimension
- In case of integration of a third-party device: manufacturer, data sheet drawing or STEP model, weight, additional components such as pre-wetting, water tank, etc.
- Specific requirements for the components used (motors, pneumatics, sensors)

General Information (no later than 6 weeks after placing the order)

- Building layout as dwg/dxf or STEP format
- Take over points for media such as compressed air, electricity, water, etc.
- Specific coloring for mechanics, cabinets and test equipment
- Necessary adaptation to the local mains voltage
- Material transport speed (min/max)
- Necessary cable lengths